

			Technical Sheet Bucket 600 ml – ø109 mm - Unipack			
Volume						
Volume under Lid	611 ml +/- 10 ml		Sealable Vol	lume	650 ml +/-	· 10 ml
Dimensions						
Shape	Conical Round		Height without Lid		102 mm ± 1 mm	
Top outside diameter without lid	109 mm ± 1 mm		Height with Lid		104 mm ± 1 mm	
Top outside diameter with lid	109 mm ± 1 mm					
Bottom outside diameter	84 mm ± 1 mm					
Weight						
Body without handle (Cup)	19 g ± 2 g					
Handle	1,5g±0,1g					
	6,5 g ± 0,4 g					
Closure System	Closing by Lid		Cleaura Turc			
Standard Protective Collar	Yes		Closure Type Tamper Evidence		Unipack Yes	
Handle	185 				100 	
Standard	NA		Option		Plastic	
Decoration	NA		Option		Flash	
			1:4			
Body	IML/NEUTRAL		Lid		IML/NEU	IRAL
Raw Material						
Raw Material used	Polypropylene (granules)					
Dye	White as Standard, others on demand					
Alimentary	Materials and dyes suitable for contact with foodstuffs					
Thermal Properties						
Hot Temperatures	The material use is characterized by very good heat resistance. Our packaging is therefore suitable for hot filling. Once subjected to high temperatures, they become more flexible, and their immediate storage must be done with the necessary care. After cooling, they regain their usual strength. The customer who uses Galion packaging at high temperatures is deemed to have already tested and validated this packaging in advance with the intended application.					
Cold Temperatures	The standard resins used are suitable for freezing our packaging at negative temperatures. Very low temperatures require the use of special resin available on request. The customer who uses Galion packaging at low temperatures is deemed to have already tested and validated this packaging in advance with the intended application.					
Packaging and Delive	ry					
		Boo	dy	Body with Han	dle	Lid
	Unit	CARDBOARD		CARDBOARD		CARDBOARD
Conditioning	Dimensions (HxWxL)	400X390X610		400X390X610		400X390X610
	Capacity (in pieces)	440		396		1900
Delivery	Unit Dimensions (HxWxL)	CARDBOARD 400X390X610		CARDBOARD		CARDBOARD 400X390X610
	Dimensions (HxvvxL) Capacity (in pieces)	400X390X610 440		400X390X610 396		400X390X610
General Specification						
Stacking	It is the customer's responsibility to carry out internal stacking tests in advance to ensure that transport conditions are suitable for him.					
Uses	The packaging described in this technical data sheet is manufactured in accordance with the requirements of the national regulations applicable to plastic materials and articles intended to come into contact with foodstuffs. The customer cannot deny that he or she was aware of the data mentioned in this technical data sheet and that he or she had checked the content suitability before using the packaging.					
Lifetime	Compliance of the packaging with the specifications given in this technical data sheet is guaranteed for 12 months from the date of delivery; and this subject to preserving the packaging during the stackage and storage.					
Quality Standards	Degradation of the technical characteristics not exceeding 0,1% (1item out of 1000) during the warranty period cannot in any case be interpreted as a defect.					